

DART AERO ACCESSORIES INC

J. BRADLEY

APPROVED

DEO 9020

REV. B

SHEET 1 OF 2

94.09.30

DART AERO ACCESSORIES INC

VICTORIA INTERNATIONAL APPORT GAMBOR

SHEET 1 OF 2

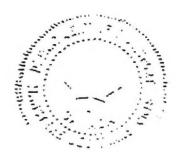
SPACEPOD LATCH REPLACEMENT

ENGINEERING ORDER

AMENDS DRAWING D350-600 Rev: B

LATCH REPLACEMENT PROCEDURE

- 1. Remove existing latches P/N H606S-190-A496. Retain hardware
- Install 2 new latches P/N H2818-3S125A or H605K3240 using existing hardware per sheet 2.
- Remove existing striker plates P/N D2147.
- 4. Latch Spacepod[™] door closed. Position replacement striker plates P/N D2237 under the latch setscrews. Ensure that the setscrews clear the striker plate flanges when the latches are opened and closed. Transfer mark the rivet holes from the Spacepod[™] body to the striker plates.
- Remove the striker plates and drill for the rivets.
- Install striker plates with CR3212-4-3 rivets supplied.
- Latch door closed. Adjust the setscrew to ensure positive contact between the door seal and the Spacepod* body flange. Tighten the safety locknut on the setscrew.



BY: E-B: EDWARDS P. ENG.

DAR 8: LYLM DATE: LOCK APPROVAL NO.: \$197-86

DART AERO ACCESSORIES INC DEO DART SPACEPOS Refunciema 1/10/94 LOCK NUT TESTOUR-LOG SEEW AN 526C632R7 NUT 115210421-06 (THF 4-4-4-5) DOORFRAME SET ACREU H605K3240 ORDER RETROFIT CONFIGURATION H2818-35125A 00 日というののではい ATCH YECTION THRU DOOR LATER SPACEPOD DOOR